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Sequential ring-opening of *trans*-1,4-cyclohexadiene dioxide for an expedient modular approach to 6,7-disubstituted (±)-hexahydro-benzo[1,4]oxazin-3-ones

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Abstract—A modular approach to novel 6-amino-7-hydroxysubstituted hexahydro-benzo[1,4]oxazin-3-ones has been developed. The method involves a sequential ring-opening of *trans*-1,4-cyclohexadiene dioxide with amino nucleophiles. The resultant mono-epoxide from benzylamine was converted to a general electrophilic precursor, which enables the parallel treatment with amino nucleophiles to obtain a series of cyclohexane-fused morpholin-3-ones. © 2007 Elsevier Ltd. All rights reserved.

The ring-cleavage of strained heterocyclic electrophiles has been evaluated as one of the few reliable conversions for the assembly of variable structures via heteroatomcarbon bonds in 'click'-chemistry.1 Surprisingly, symmetric diepoxides have scarcely been used for sequential opening with not identical heteroatom nucleophiles,² in contrast to concurrent diepoxide ring-opening applying a single nucleophile.^{1a} Until now, only *trans*-cyclopenta-1,3-diene dioxide was regarded for an intermolecular reaction sequence with varying amines.³ In the search for a new approach to variously substituted cyclohexane-fused morpholin-3-ones (2a and 2b, Scheme 1), we attempted to take advantage of sequentially attacking the two electrophilic sites of trans-1,4cyclohexadiene dioxide (1) by two different amines. The morpholin-3-one motif, found in only a few natural products,⁴ is quested as valuable intermediate for numerous conversions.⁵ By comparison, cyclohexanefused morpholin-3-ones (hexahydro-benzo[1,4]oxazin-





3-ones) were also frequently processed in reactions such as ring-opening,⁶ annulation,⁷ or reduction.⁸

The latter scaffold resembles closely to the decahydronaphthalene and decahydro-quinoline substructure. Both have been used as constituents of conformationally fixed analogues of vesamicol (Scheme 1, 4), which is the parent structure of numerous ligands for the vesicular acetylcholine transporter (VAChT).⁹ The VAChT is esteemed as a favourable target to detect pathological alterations of cholinergic terminals by PET (positron emission tomography).¹⁰ Derivatives consisting of a

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bicyclic skeleton, such as 5^{11} and 6,¹² have been communicated as highly potent VAChT ligands. In the continuous search for new VAChT ligands with improved binding profiles,¹³ we were interested in structures such as **2a,b** and **3a,b** as rigid analogues of **4**. In this Letter, we describe the synthesis of different 6-amino-7hydroxysubstituted hexahydro-benzo[1,4]oxazin-3-ones using the sequential ring-opening of *trans*-1,4-cyclohexadiene dioxide as a key step. The required diepoxide **1** was prepared from cyclohexa-1,4-diene by applying the well-tried combination of methyltrioxorhenium (MTO)/ hydrogen peroxide (H₂O₂) with pyridine as additive.¹⁴ An experiment for the partial cleavage of **1** at the outset of our study is depicted in Scheme 2.

The treatment of 4-phenyl-piperidine (7a) with a twofold excess (200 mol %) of *trans*-1,4-cyclohexadiene dioxide (1) in EtOH at 90–95 °C for 16 h in a closed vessel led to the desired mono-epoxide **8a** in 75% yield and **9a**, which was isolated in 12% yield.^{15,16} Further investigations towards product distribution and efficiency of conversions were carried out with a series of secondary amines (7a–e) and benzylamine (7f). The results are summarized in Table 1.

The application of 100 mol % **1** in relation to **7a** led to 8a in 36% yield (Table 1, entry 2), which, in contrast to entry 1, clearly demonstrated the necessity to use an overstoichiometric amount of the diepoxide. As expected, a decrease of 1 to 50 mol% resulted in 9a as the single product (Table 1, entry 3). In experiments of 1 with a couple of other secondary amines, it has been shown to be beneficial to raise the molar ratio from 2:1 to 5:1 (Table 1, entry 4 vs 6, 7 vs 8, 9 vs 10). Both selectivity and vield were positively affected by increasing the amount of 1 to 500 mol %. In addition, the reaction time sufficient for the total conversion of the amine was reduced to 1 h (Table 1, entries 6, 10 and 11). Somewhat longer reaction times were needed for the conversion of benzylic amines 7c and 7f (Table 1, entries 8 and 12). The bulk of unreacted trans-1,4-cyclohexadiene dioxide (1) could be readily recovered by applying a simple extraction procedure during work-up. It should be noted that all diols isolated (9a-d) were proven to result from a second nucleophilic cleavage on the 3-position in relation to the position of the primarily attacking nucleophile.¹⁷ The appearance of four individual ¹³C-signals for the cyclohexane moiety corresponds to a molecule with C_2 -symmetry.¹⁸ This was expected and is in accor-

Table 1. Products from the reaction of 1 with amines 7a-f (Scheme 2)^a

Entry	Reactants		Time (h)	Isolated products			
	Amine	1 ^b		No.	Yield ^c	No.	Yield ^e
_		(mol %)			(%)		(%)
1	7a	200	16	8a	75 (68)	9a	12
2	7a	100	22	8a	36	9a	34
3	7a	50	72	_	d	9a	78
4	7b	200	13	8b	70 (42)	9b	15
5	7b	300	5	8b	75 (43)	9b	9
6	7b	500	1	8b	83 (71)	9b	5
7	7c	200	12	8c	52 (15)	9c	12
8	7c	500	1.5	8c	76 (61)	9c	5
9	7d	200	5	8d	53 (32)	9d	11
10	7d	500	1	8d	79 (70)	9d	4
11	7e	500	1	8e	72		d
12	7f	500	2.5	8f	60 (52)	_	d

^a Reaction conditions: **1** in EtOH [~1.25 M], entry 3: **1** in EtOH [~0.62 M], amine [**7a–f**, 0.2–2 equiv], stirring in a closed vessel at 95 °C; all products are racemic, the formulae represent *relative* configurations.

^b Surplus of 1 was recovered in yields of 90–99%.¹⁵

^c Overall yields of isolated products after chromatographic purification; yields in parenthesis refer to crystallized products, after removal of 1; 8a–f, 9a–d are new compounds and were fully characterized.

^d Compound 8a was not observed; diols 9e and 9f were not isolated.

dance to the known *trans*-diaxial selectivity of nucleophilic cleavages on 1.^{1a,18,19}

Having in hands electrophilic 4-amino-7-oxa-bicyclo-[4.1.0]heptan-3-ols (**8a–f**), we turned our interest to the modular synthesis of non-symmetrical 4,6-di-amino cyclohexane-1,3-diols starting from **8a**.

As outlined in Table 2, the attack of **7f** or **7g** on **8a** led with high regio- and stereoselectivity to compounds **10b** and **10c** (Table 2, entries 2 and 3). However, crystalline products were obtained only in moderate yields. In comparison, smaller and more nucleophilic amines (**7h**,**i**,**k**),

Table 2. Amino-6-(4-phenyl-piperidin-1-yl)-cyclohexane-1,3-diols (10a-e)

from the reaction of 8a with amines^a

$R^{1}_{NH} + O^{H}_{NH} + O^{$							
Entry	try Amine		Ratio	Time (h)	Product		
			7/8a		No.	Yield ^b (%)	
1	NH ₃	7h	65	10	10a	99	
2	BnNH ₂	7f	6	16	10b	54	
3	4-FBnNH ₂	7g	4	8	10c	72	
4	HOC ₂ H ₄ NH ₂	7i	10	10	10d	96	
5	HOC ₂ H ₄ NHMe	7k	4	13	10e	85	

^a Reaction conditions: **8a** in EtOH [~1.0 M], amine [7f–g, 7i–k, 4–10 equiv], stirring in a closed vessel at 95 °C; entry 1: **7h** [30% w/w in H₂O, 65 equiv], stirring at 85–90 °C; all products are racemic, the formulae represent *relative* configurations.

^b Yields of isolated products; **10a–e** are new compounds and were fully characterized.



Scheme 3.

which were applied in molar ratios of 4-10 (65 for ammonia, **7h**), led to the expected products from a *trans*-diaxial attack in excellent yields (Table 2, entries 1, 4 and 5).²⁰

In a preliminary attempt to obtain 6,7-disubstituted hexahydro-benzo[1,4]oxazin-3-ones, the *N*-benzylamine derivative **10b** was needed and it was appropriately synthesized by a reductive benzylation of **10a** (Scheme 3). This procedure displayed an overall yield of 85% for three steps, which is in contrast to the only moderate yield of **10b** obtained in direct synthesis from **8a** and benzylamine (**7f**, Table 2, entry 2).

A standard sequence was applied to synthesize hexahydro-benzo[1,4]oxazin-3-ones 2a and 2b (Scheme 3). *N*-Chloroacetylation of 10a and 10b was carried out according to Schotten–Baumann conditions. For the ring closure of 11a and 11b, working in a solution of sodium *iso*-propanolate in *iso*-propanol (*i*-PrOH) has been found to yield 2a and 2b in 65% and 96%, respectively. In order to achieve a superior access to **2b**, which might allow a parallel processing of a series of diverse amines, a general precursor **12** was conceived and prepared in two steps from **8f** (Scheme 3).

Epoxide 12 proved to be very useful as exemplified in a number of conversions with primary and secondary amines. The results are summarized in Table 3. In addition to experiments performed in *i*-PrOH at 95–100 °C, we also tested water as a reaction medium at 65-70 °C (Table 3, entries 2 and 7). Regarding reaction time and molar ratio of reactants, the most striking solvent effect was disclosed in the reaction with the bulky primary amine 7n. Generally, reactions in water occurred faster (Table 3, entry 1 vs 2, entry 6 vs 7) and at a smaller amount of amine. However, the yields of 2b and 2f did not differ significantly from reactions proceeded in i-PrOH. Both products from the reaction of 7a (Table 3, entries 1 and 2) were found to be identical with compound 2b prepared via the aforementioned sequence starting from 10a (Scheme 3). This outcome reempha-

Table 3. Formation of hexahydro-benzo[1,4]oxazin-3-ones (2b-f)^a

$\begin{array}{c} R_{1}^{i} & H_{2}^{i} \\ R_{2}^{i} & H_{2}^{i} \\ R_{1}^{i} & H_{2}^{i} \\ R_{2}^{i} & H_{2}^{i} \\ R_{2}^{i} & H_{2}^{i} \\ R_{2}^{i} \\$							
Entry	Amine		Ratio 7/12	Time (h)	Solv.		Product
						No.	Yield ^b (%)
1	4-Phenyl-piperidine	7a	1.04	10	<i>i</i> -PrOH	2b	74
2	4-Phenyl-piperidine	7a	1.00	2	H_2O	2b	77
3	4-Phenyl-piperazine	7b	1.04	9	<i>i</i> -PrOH	2c	93
4	Pyrrolidine	71	1.60	5	<i>i</i> -PrOH	2d	83
5	Piperidine	7m	1.60	7	<i>i</i> -PrOH	2e	76
6	tert-Butylamine	7n	20.0	96	<i>i</i> -PrOH	2f	83
7	tert-Butylamine	7n	2.00	15	H_2O	2f	75

^a Reaction conditions: Entries 1, 3–6: 12 in *i*-PrOH [~1.25 M], amine [7a,b,l–n; 1.04–20 equiv], stirring in a closed vessel at 95–100 °C; Entries 2 and 7: 12 [1 equiv], H₂O [~100 equiv], amine [7a,n; 1–2 equiv], stirring at 65–70 °C; all products are racemic, the formulae represent *relative* configurations.

^b Yields of isolated crystallized products; **2b–f** are new compounds and were fully characterized.

sized the mode of regioselectivity of aminolytic cleavages on substituted epoxides, such as 8a and 12.

Finally, we performed the conversion of **2a** and **2b** to the novel octahydro-benzo[1,4]oxazines **3a** and **3b**, respectively (Scheme 3). The reductions were carried out using borane dimethylsulfide complex in refluxing tetrahydrofurane. Secondary amine $3a^{21}$ was also accessible via debenzylation of **3b**. All new compounds were analyzed by ¹H, ¹³C NMR spectroscopy and mass spectrometry (TOF-MS, electrospray) confirming the proposed structures.

In conclusion, we developed an efficient procedure to attain partial aminolyses of *trans*-1,4-cyclohexadiene dioxide (1) with a range of different amines leading to reactive mono-epoxides (8a–f). Starting from 8a we have diastereoselectively synthesized novel octahydrobenzo[1,4]oxazines (3a,b) via four steps. A general precursor, 12, was prepared from 8f and utilized for a straight approach to a series of diverse hexahydrobenzo[1,4]oxazin-3-ones (2b–f). Further investigations towards the enantiomerically pure synthesis of hexahydrobenzo[1,4]oxazin-3-ones are now in progress and will be published in a forthcoming paper.

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- 15. Preparation of (\pm) -8a via partial ring-opening of 1: A mixture of 7a (2.59 g, 16.05 mmol) and 1 (3.6 g, 32.1 mmol) in ethanol (20 mL) was stirred in a closed thick-walled glass flask for 16 h at 95 °C. After cooling, the crystalline precipitate was filtered off, washed with cold ethanol, and dried to give 8a (2.98 g, 68%). After evaporation, the residue was treated with a mixture of citric acid (25%, 2.5 mL) and methyl tert-butyl ether (MTBE, 15 mL), and allowed to stir for 10 min. The organic layer was separated and the aqueous layer was extracted with MTBE (6×3 mL). The combined organic fractions were dried (Na₂CO₃), filtered, and concentrated to afford the bulk of unreacted 1 (1.69 g, 94% recovery) as off-white crystalline solid in pure form, which could be utilized again. The aqueous layer was made alkaline with 10% K₂CO₃. A sticky material precipitated, which was extracted with methylene chloride (CH₂Cl₂, 3×4 mL). The combined organic fractions were collected and concentrated. The residue was purified by flash column chromatography on silica gel 60 (CH₂Cl₂, MeOH, NH₄OH [30% in H₂O]; 10:1:0.1) to afford the remainder of 8a (310 mg, 7%) and diol 9a (417 mg, 12%).
- 16. Analytical data for (±)-**8a** as selected compound: White solid; mp 152–154 °C (ethanol); ¹H NMR (400 MHz, CDCl₃): δ 1.60–1.72 (m, 2H), 1.79 (ddd, 1H, J = 12, 12, 4.8 Hz), 1.85–1.90 (m, 2H), 1.98 (dd, 1H, J = 14.8, 12 Hz), 2.10–2.18 (m, 1H), 2.25 (dt-like, 1H, J = 11.4, 2.4 Hz), 2.38–2.53 (m, 2H), 2.68–2.82 (m, 4H), 3.18–3.21 (m, 2H), 3.61 (dt-like, 1H, J = 10, 5.2 Hz), 3.98 (br s, 1H), 7.18–7.22 (m, 3H), 7.29–7.32 (m, 2H); ¹³C NMR (100.567 MHz, CDCl₃): $\delta_{\rm C}$ 20.87, 33.05, 33.70, 34.21, 42.72, 44.77, 51.43, 53.03, 53.33, 62.69, 65.36, 126.17, 126.72, 128.38, 145.92.; MS (ESI) *m/z* 274.2 [(M+H)⁺]; Anal. Calcd for C₁₇H₂₃NO₂: C, 74.69; H, 8.48; N, 5.12. Found: C, 74.99; H, 8.80; N, 5.16.
- 17. Analytical data for (±)-**9a**: White solid; mp 148.5–150 °C (ethyl acetate/n-hexane, 1:4); ¹H NMR (200.140 MHz, CDCl₃): $\delta_{\rm H}$ 1.59–1.94 (m, 10H, 5-H₂, Pip: 2×3'-H₂, 2×5'-H₂), 2.02 (t-like, J = 5.9 Hz, 2H, 2-H₂), 2.06–2.20 (m, 2H, Pip: 2×2'-H_b), 2.31–2.64 (m, 6H, 4-H, 6-H, Pip: 2×4'-H, 2×6'-H_b), 2.78 (br, 2H, 2×OH), 2.90–3.02, 3.05–3.15 (2m, 4H, Pip: 2×4'-H, Pip: 2×2'-H_a, 2×6'-H_a), 4.08 (dt-like, J = 5.9, 5.9 Hz, 2H, 1-H, 3-H), 7.15–7.35 (m, 10H, ArH). ¹³C NMR (50.325 MHz, CDCl₃): $\delta_{\rm C}$ 18.84 (1C, 5-C), 33.96 (2C, Pip: 2×3'C), 34.18 (2C, Pip: 2×5'C), 35.38 (1C, 2-C), 43.04 (2C, Pip: 2×4'-C), 47.90 (2C, Pip: 2×2'C), 52.97 (2C, Pip: 2×6'C), 64.54 (2C, 4-C, 6-C), 65.94 (2C, 1-C, 3-C), 126.28 (2C_{Ar}, 2×4''-C), 126.94 (4C_{Ar}), 128.54 (4C_{Ar}), 146.43 (2C_{Ar}, 2×1''-C); MS (ESI)

m/z 435.3 [(M+H)⁺]; Anal. Calcd for C₂₈H₃₈N₂O₂: C, 77.38; H, 8.81; N, 6.45. Found: C, 77.00; H, 8.82; N, 6.47.

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- 21. Selected physical data for compound (±)-**3a**: White solid; mp 218.5–219.5 °C (CHCl₃/methyl *tert*-butylether); ¹H NMR (300 MHz, DMSO- d_6 /CDCl₃): δ 1.50–2.10 (m, 10H), 2.20 (br s, 1H), 2.28–2.48 (m, 2H), 2.59–2.80 (m, 2H), 2.87–3.13 (m, 3H), 3.28–3.42 (m, 2H), 3.50– 3.56 (m, 1H), 3.73–3.79 (m, 1H), 4.14 (br s, 1H), 7.08–7.25 (m, 5H); ¹³C NMR (75 MHz, CDCl₃): δ 27.6, 33.3, 33.68, 33.74, 42.7, 46.6, 50.2, 52.3, 54.6, 64.2, 66.9, 68.4, 77.6, 125.9, 126.7, 128.2, 146.4; MS (ESI) *m/z* 317.2 [(M+H)⁺].